

# A classification scheme for homogeneous metal catalyzed oxidations by O<sub>2</sub>

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## Abstract

The metal complex catalyzed oxidation of organic substrates is an important area of chemistry with relevance to biological and industrial processes. The immense literature in the area can be overwhelming with considerable speculation concerning the role metals play in the process. In this article, the reactions metal complexes undergo in the activation of O<sub>2</sub> are divided into five classes. The classification serves as a guide for the selection of metal complexes to catalyze the oxidation of organic substrates. It also provides a summary of established reaction types for an investigator to consider before proposing a new mechanism.

## Introduction

The study of metal complex activation of O<sub>2</sub> is being pursued actively in many laboratories because of its importance in industrial and biological chemistry. In the course of discovering new reactions that involve metal catalyzed oxidations in our laboratory, we often propose mechanisms that are working hypotheses to guide further experimentation. Though numerous oxidation reactions and mechanisms have been reported, systematic patterns that organize them are lacking, making it difficult to compare new discoveries with established ones. In an attempt to systematize metal catalyzed oxidation reactions, we offer a general scheme based on the role the metal plays in O<sub>2</sub> activation and oxidation reactions using examples from the literature and the author's laboratory.

## The activation of O<sub>2</sub>

The reactivity of O<sub>2</sub> is governed by its preference to react as a two electron oxidant rather than a one electron oxidant. When O<sub>2</sub> is reduced by one electron to form O<sub>2</sub><sup>-</sup> or by a hydrogen atom to form HO<sub>2</sub>, the electron is added to a doubly degenerate π\* orbital, where O<sub>2</sub> has the molecular orbital (MO) configuration σ<sub>2s</sub><sup>2</sup>π<sup>4</sup>π\*<sup>2</sup>. The addition of an electron to either of the half filled π\* orbitals results in a loss of orbital exchange energy. The difference in the reduction potential [1] and O–H bond energy [2] between HO<sub>2</sub> (0.12 V, 59 kcal/mol) and H<sub>2</sub>O<sub>2</sub> (0.78 V, 41 kcal/mol) underscores

that one electron reduction versus two electron reduction of O<sub>2</sub> is energetically unfavorable. The loss of exchange energy accounts for the lack of reactivity of O<sub>2</sub> with diamagnetic organic molecules that can only provide one electron or one hydrogen atom per molecule. The reactions of O<sub>2</sub> with homogeneous metal catalysts described in the following five classes however, lead to oxidants that react readily with organic compounds.

## Classes of metal catalyzed reactions

Five classes are defined by the role of the metal atom in the activation of O<sub>2</sub> and the metal O<sub>2</sub>, oxo, peroxy or high oxidation state metal oxidants they form:

- (I) Metal bound O<sub>2</sub>
- (II) Metal oxo via dioxygen
- (III) Metal oxo via peroxides
- (IV) Metal peroxy systems
- (V) Metal centered oxidizing agents

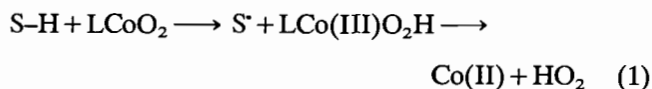
A reaction in a class may function to oxygenate organic substrates as a monooxygenate or dioxygenate. These terms are defined by the number of O<sub>2</sub> oxidizing equivalents used productively in the desired substrate oxidation reaction (monooxygenate = one oxygen atom to oxide/a 2e<sup>-</sup> oxidation; dioxygenate = both oxygen atoms to oxide/a 4e<sup>-</sup> oxidation). This definition includes, but is not to be confused with, the mono- and dioxygenase enzymes which incorporate one or both atoms of O<sub>2</sub> into an organic substrate, respectively.

Product selectivity, regioselectivity, retention of configuration, kinetic isotope effects and structure reactivity correlations can all be used to obtain mechanistic information to aid in classification. In addition, radical chain initiators and inhibitors as well as radical traps can be employed. Based on these results, classes that include radical chain processes can be distinguished from classes that do not involve radicals. Assigning some reactions to classes may require an in depth study of the metal catalyst. These studies often reveal that the metal complex plays multiple roles in a catalytic system, and such a system would involve a combination of classes.

### I. Metal bound O<sub>2</sub>

The coordination of O<sub>2</sub> to transition metals can be described with the spin pairing model [3]. An electron in a d<sub>22</sub> orbital of a low spin five-coordinate cobalt(II) complex pairs with an electron in the π\* orbital of oxygen to form a sigma bond\*. Bonding to other metals involves a similar interaction [3c]. The basicity [4] and radical character [5] of O<sub>2</sub> increase upon coordination of O<sub>2</sub> to cobalt(II). These features help explain why metal bound O<sub>2</sub> complexes react with organic compounds while O<sub>2</sub> alone does not.

Equations (1) and (2) show the reaction of cobalt bound O<sub>2</sub> with an organic substrate, S-H. Cobalt bound O<sub>2</sub> abstracts a hydrogen atom from the substrate to form a cobalt(III) hydroperoxide, which dissociates into Co(II) and HO<sub>2</sub>, and a substrate radical. The substrate radical can then react with O<sub>2</sub> or LCoO<sub>2</sub>, where L indicates an unspecified ligand(s).



The subsequent reactivity of LCoO<sub>2</sub>S to form oxidized products and regenerate the catalyst is discussed as a Class IV reaction.

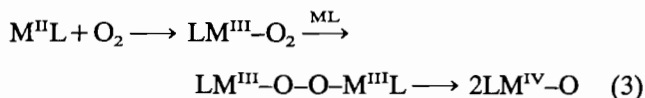
All reported metal reactions [6, 7] involve substrates that are capable of hydrogen bonding to the bound O<sub>2</sub>, e.g. substituted phenols. Hydrogen atom abstraction can occur only when the OH bond energy of LCo(II)O<sub>2</sub>-H is greater than that of S-H. The O-H bond energy in Co(SMDPT) (where SMDPT is bis(salicylidene-γ-iminopropyl)methyl amine) is estimated [6] to be about 87 kcal mol<sup>-1</sup>. Comparable values are found for the bond energy of HOO-H (88 ± 1 kcal mol<sup>-1</sup>) and for (CH<sub>3</sub>)<sub>3</sub>CO<sub>2</sub>-H (89 ± 0.2 kcal mol<sup>-1</sup>).

\*High spin five-coordinate complexes also form O<sub>2</sub> adducts. These can be viewed in a thermodynamic cycle as proceeding through an endothermic step that converts the high spin to a low spin complex. The O<sub>2</sub> adduct contains one unpaired electron.

The LCo-O<sub>2</sub> adduct reacts with substrates to form an OH bond with a strength comparable to that obtained when HO<sub>2</sub> reacts to form H<sub>2</sub>O<sub>2</sub> (90 kcal mol<sup>-1</sup>). As a consequence of this thermodynamic barrier, oxidation of substrates with S-H bond energies greater than 90 kcal mol<sup>-1</sup> are not observed.

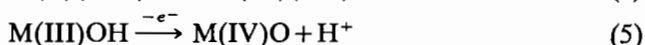
### II. Metal oxo via dioxygen

Formation of high valent metal oxo species from O<sub>2</sub> can proceed via a μ-peroxo dinuclear complex formed by two spin pairing interactions of O<sub>2</sub> (eqn. (3)). The μ-peroxo complex undergoes O-O bond scission to form two metal oxo oxidants.



This reaction has been observed [9, 10] in the conversion of M(II)(TMP) to M(IV)O(TMP) (where TMP is meso-tetramesityl porphyrinate and M is Fe or Ru). The Ru(IV)O species disproportionates into *trans*-Ru(VI)(O)<sub>2</sub>(TMP) and Ru(II)(TMP).

Metals in higher oxidation states III and IV do not form stable enough O<sub>2</sub> adducts to be converted to metal oxo species. These high oxidation state metal complexes react with oxygen to form M(V) and M(VI) oxo complexes via unstable O<sub>2</sub> intermediates or with ion paired O<sub>2</sub><sup>-</sup> and O<sub>2</sub><sup>2-</sup> species generated by metal to O<sub>2</sub> electron transfer reactions. Alternatively, the conversion of a metal aquo moiety to a metal oxo can be accomplished with oxidizing equivalents provided by the reduction of O<sub>2</sub> to water (eqns. (4) and (5)).



Class II reactions use all four oxidizing equivalents furnished by O<sub>2</sub> - a case of dioxygenate activity.

Oxygen atom transfer reactions [11a] are the most common of several oxidation mechanisms used by metal oxo complexes [11]. Semi-empirical INDO/1 molecular orbital calculations provide considerable insight as to how these reactions may occur [12]. In the epoxidation of alkenes by the Ru(IV)O moiety, the alkene undergoes a non-concerted (2+1) cycloaddition to Ru(IV)O leading to a bound epoxide [12] (Fig. 1). Initially a weak complex is formed as the π orbital of ethylene donates electron density into the Ru-O group (where Ru(IV)O has a σ<sup>2</sup>π<sup>4</sup>π\*<sup>2</sup> MO configuration like O<sub>2</sub>). As the distance from the alkene to the Ru-O group decreases, an off-center canted pathway is favored in which the plane formed by the carbon and hydrogen atoms in ethylene is not perpendicular to the Ru-O bond vector. A weak oxygen-carbon bond forms by pairing up a Ru-O π\* electron with a π electron of ethylene producing an average of the structures shown in brackets

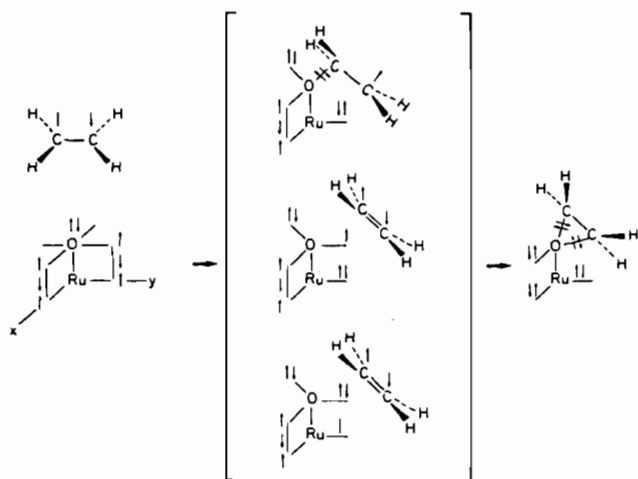


Fig. 1. A valence bond interaction diagram representing the formation of a bound epoxide.

in Fig. 1. The radical carbon of the bound ethylene then pairs up with the second unpaired electron of the electron rich Ru-O system forming a bound epoxide.

Experimentally both *cis* and *trans*  $\beta$ -methylstyrene retain stereochemistry [13]. Theoretical calculations suggest that stereochemistry is largely maintained because of the partial carbon-carbon double bond character in the intermediate shown in brackets. To complete a catalytic cycle, the epoxide is displaced by solvent and the reduced metal complex is reoxidized by  $O_2$  to the metal oxo.

INDO/1 calculations show that the reaction of a *trans*-Ru(IV)(O) $_2$  complex with ethylene is similar to the Ru(IV)O system which yields a bound epoxide [14a]. In contrast, a *cis*-Ru(O) $_2$  complex undergoes a concerted (3+2) cycloaddition [14a] with alkenes leading to a Ru(IV) dioxometalocycle intermediate, Ru(IV)OCH $_2$ CH $_2$ . This intermediate undergoes carbon-carbon bond cleavage forming two carbonyl containing products and Ru(II). This reaction pathway accounts for the benzaldehyde and acetaldehyde observed in catalytic oxidation of *trans*- $\beta$ -methylstyrene by *cis*-[Ru(O) $_2$ (dmp) $_2$ ] $^{2+}$  (where dmp is 2,9-dimethyl-1,10-phenanthroline) [15].

Related theoretical calculations on the hydroxylation of a C-H bond by metal oxo complexes indicate the reaction pathway depends upon the electrophilicity (acceptor properties) of the metal oxo bond [14b]. The mechanism of alkane hydroxylation involves varying contributions of two extreme paths — hydrogen atom abstraction A and oxygen atom transfer, B and one of several possible concerted paths, C, as shown in Fig. 2.

The hydrogen atom abstraction path, A, involves formation of a radical pair [M-O-H,  $\cdot$ CH $_3$ ], which collapses to a bound methanol by radical attack on the

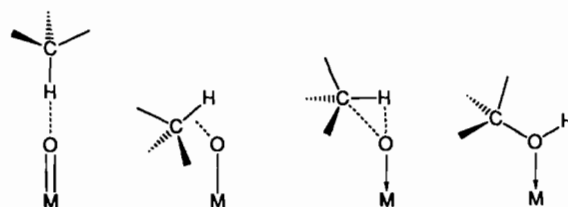


Fig. 2. Paths for the oxidation of alkanes: A, hydrogen atom abstraction; B, oxygen atom transfer; C, concerted path; D, the product-bound methanol.

oxygen. The oxygen atom transfer path, B, involves C-O bond formation resembling an  $S_N2$  transition state. For the same reasons that protonation occurs perpendicular to the sigma bond when  $CH_5^+$  is formed, electrophilic M-O bonds interact perpendicular to the C-H sigma bond (Fig. 2, B). A linear structure results when C-H bonds (e.g.  $CHCl_3$ ) react with nucleophiles to form three-center, four-electron hydrogen bonds. For this reason, an M-O bond that is not as electrophilic has a greater contribution from path A and is more radical in nature. Hydrocarbon oxidations with cytochrome P-450 model complexes, e.g. MnO(P)Cl (where P is a porphyrin) [16, 17] are less concerted and resemble path A. The oxidations of the more electrophilic complex, MnOP $^+$ , with no auxiliary donor, is more concerted (path C). As the strength of the axial ligand is increased in MnOPX, the reaction becomes more like path A, and more products from radical reactions are observed [16], belying the importance of the strength of donors to the reaction pathway in metal oxo catalyzed oxidations.

Specific examples of Class II reactions utilizing  $O_2$  are relatively few. As noted earlier, a Ru(II) porphyrin complex reacts with  $O_2$  to form Ru(IV)O and *trans*-Ru(VI)(O) $_2$  complexes [10]. The latter species catalyzes the aerobic oxidation of norbornene. Mn(TPP)N $_3$ , where TPP is *meso*-tetraphenylporphyrinate, and the pentafluoro analogue, Mn(TFPP)N $_3$ , are reported [18] to catalyze the reaction of  $O_2$  with isobutane to produce isobutanol. The Fe(III)(TFPP) analogues, Fe(TFPP)N $_3$ , [Fe(TFPP) $_2$ O] or Fe(TFPP)OH, are active catalysts for the oxidation of isobutane and propane by  $O_2$ . Additional mechanistic data will allow this reaction to be assigned definitively to Class II or Class IV (*vide infra*).

### III. Metal oxo via peroxides

For reactions in this class, kinetic or thermodynamic barriers prevent the facile activation of  $O_2$  by a metal complex. Metal catalyzed oxidations can occur, however, with a  $O_2$  derived oxidant, i.e. hydrogen peroxide or alkyl hydroperoxide. If a sacrificial reducing agent is used to convert oxygen to hydrogen peroxide or an alkyl hydroperoxide, these oxidants can react with a metal complex to form the high oxidation state metal

oxo species discussed in the Class II section. These reactions take advantage of the stronger oxidizing ability of  $\text{H}_2\text{O}_2$  (1.78 V) versus  $\text{O}_2$  (1.23 V) [2a] to oxidize lower valent metal complexes to metal oxo species. Class III reactions monooxygenate organic substrates since only two of the four oxidizing equivalents of  $\text{O}_2$  are available following its reduction to a peroxide. Monooxygenase enzymes that form metal oxo intermediates are candidates for this class.

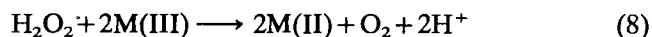
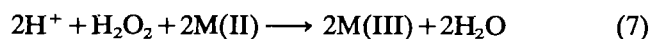
Class III reactions can be divided formally into two steps: (i) the reaction to form the peroxide and (ii) the reaction of the peroxide with metal complexes. The reduction of  $\text{O}_2$  to form hydrogen peroxide occurs with a variety of reducing agents or metal complexes. The reductants  $\text{BH}_4^-$ , NADH and anthraquinol derivatives are used to produce  $\text{H}_2\text{O}_2$  for metal catalyzed oxidations. Anthraquinol forms the basis for commercial production of  $\text{H}_2\text{O}_2$  from  $\text{H}_2$  and  $\text{O}_2$  by catalytically reducing the quinone back to the quinol [19]. Transition metal ions with accessible oxidation states that differ by two, e.g. Co(I), Co(III), can reduce  $\text{O}_2$  to metal bound peroxo complexes which react with water or acid leading to  $\text{H}_2\text{O}_2$  or  $\text{M-OOH}$  species [20]. Metal-hydrido species can also insert [21]  $\text{O}_2$  to form  $\text{MOOH}$  complexes. Alternatively, metal- $\text{O}_2$  adducts can be reduced to  $\text{H}_2\text{O}_2$  or  $\text{M-OOH}$  species with one-electron reducing agents [6, 22].

Organic compounds can react with  $\text{O}_2$  at elevated temperatures to form alkylhydroperoxides, e.g. isobutane and ethylbenzene [23]. The hydroperoxide of *N*-methylpyrrolidinone [24] forms readily at 75 °C under a pressure of a few atmospheres of  $\text{O}_2$ . The insertion of  $\text{O}_2$  into a metal alkyl ( $\text{MR} + \text{O}_2 \rightarrow \text{MOOR}$ ) [25], the alkylation of metal-peroxo compounds [26], and the reaction of  $\text{CoO}_2$  with a substituted phenol [6] all lead to metal alkylperoxo complexes. If the metal alkyl peroxide forms metal oxo complexes, then the reaction is assigned to Class III.

Most first row transition metal ions in aqueous solution react with  $\text{H}_2\text{O}_2$  by catalyzing the decomposition of  $\text{H}_2\text{O}_2$  into  $\text{H}_2\text{O}$  and  $\text{O}_2$  (eqn. (6)).



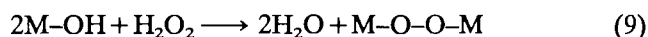
Metals that have two stable oxidation states that differ by one, i.e.  $\text{Mn}^{2+}/\text{Mn}^{3+}$ ,  $\text{Fe}^{2+}/\text{Fe}^{3+}$ ,  $\text{Cu}^+/\text{Cu}^{2+}$ , are very effective catalysts for the decomposition of hydrogen peroxide. The metal functions as both an oxidizing and reducing agent in the decomposition mechanism (eqns. (7) and (8)).



When  $\text{H}_2\text{O}_2$  is decomposed by metals in the presence of organic substrates, hydroxyl radicals produced by

the  $\text{H}_2\text{O}_2$  decomposition oxygenate the substrate. This reaction, called the Fenton reaction [27], belongs to Class IV. More efficient use of  $\text{H}_2\text{O}_2$  occurs if it produces high valent metal oxo species instead of reducing the one electron oxidized metal complex in eqn. (8). Efficient utilization of  $\text{H}_2\text{O}_2$  is observed in the oxidation of  $[\text{Ru(II)(dmp)}_2(\text{H}_2\text{O})_2]^{2+}$  to mono- and dioxo complexes [28].

Oxidation of metal complexes to metal oxo species with  $\text{H}_2\text{O}_2$  can proceed through the oxidation of coordinated water (eqns. (4) and (5)) or by ligand substitution (eqn. (9)) [11c]. The dinuclear  $\mu$ -peroxo species can then decompose to two high valent metal oxo species as shown in eqn. (3).

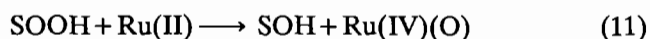


Sodium borohydride, ascorbic acid,  $\text{H}_2$ /colloidal Pt [29a, b] and  $\text{Fe}^{3+}/\text{Zn}$ /methyl viologen [30b] are reported [29] to reduce  $\text{O}_2$  and form porphyrin iron-oxo cytochrome P-450 analogues [29–31]. Most articles [30, 31] on the reactions of cytochrome P-450 and its model compounds suggest a Class III reaction mechanism for  $\text{O}_2$  activation. The Fe(II) center binds  $\text{O}_2$  and is then reduced with a sacrificial reducing agent to form a Fe(III) peroxo species. The peroxo complex decomposes a porphyrin (P) cation radical oxidant,  $(\text{P}^{\bullet+})\text{Fe(IV)O}$ . After oxidation of a substrate, the resulting Fe(III) is reduced to Fe(II) by an additional electron.

If  $\text{H}_2\text{O}_2$  is used instead of  $\text{O}_2$ , the sacrificial reducing agent is not required for catalytic oxidation. In the case of the enzyme, this reaction is referred to as the hydrogen peroxide shunt [30, 31]. This observation suggests an alternative mechanism to the commonly accepted  $\text{O}_2$  activation mechanism for cytochrome P-450 [29–31]. It is possible that  $\text{O}_2$  is reduced first to  $\text{H}_2\text{O}_2$  in a separate two electron reduction and then reacts with the metal to produce a metal oxo species. In both the model and enzyme chemistry, it is difficult to ascertain which of the two above reaction pathways lead to the high valent metal oxo complex.

Alkyl hydroperoxides generated during the catalytic oxidation of alkenes by *cis*- $[\text{Ru(dmp)}_2(\text{H}_2\text{O})_2]^{2+}$  react with the Ru(II) complex to form Ru(IV)O and *cis*-Ru(VI)(O)<sub>2</sub> species [28b]. The *cis*-Ru(VI)(O)<sub>2</sub> species epoxidizes the alkene, S, and is reduced to Ru(IV)O (eqn. (10)). The Ru(IV)O complex is converted back to the *cis*-Ru(VI)(O)<sub>2</sub> with  $\text{O}_2$ . The Ru(IV)O species can also epoxidize alkenes by an oxygen atom transfer reaction (eqn. (12)). The resulting Ru(II) complex requires additional alkyl hydroperoxide to regenerate the Ru(IV)O and *cis*-Ru(VI)(O)<sub>2</sub> catalysts (eqns. (10) and (11)). Because the peroxide produces an oxidized product, SOH, upon reaction with the Ru(II) complex and the ensuing ruthenium oxo complexes produce

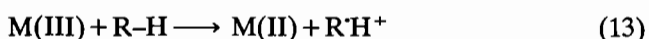
epoxide, this catalytic system constitutes a dioxygenate reaction. This is an example of a combination of classes; a Class III reaction to form Ru(IV)O species, followed by a Class II reaction type to form the *cis*-Ru(VI)(O)<sub>2</sub> complex with O<sub>2</sub>.



#### IV. Metal peroxy systems

The difference between this class of reactions and Class III is the involvement of metal peroxy complexes instead of high valent metal oxo complexes as reactive intermediates in substrate oxidation. Metal hydroperoxy (MOOH) and alkyl peroxy (MOOR) complexes of the early transition metals are well characterized [32]. They can be generated by the reactions discussed in the previous section.

Metal catalyzed reactions that form alkyl peroxides by radical chain mechanisms also belong to this class. Initiation of the radical chain can occur by outer sphere electron transfer to produce a radical cation which then loses a proton to solvent or substrate to form R<sup>•</sup>. Subsequent reactions of R<sup>•</sup> with O<sub>2</sub> lead to the hydroperoxide RO<sub>2</sub>H (eqns. (13)–(16)).



The reduced M(II) is oxidized back to M(III) by O<sub>2</sub>. Hydrogen atom abstraction by the metal, eqn. (17), can be eliminated because R–H bonds in hydrocarbons (~95 kcal mol<sup>-1</sup>) are stronger than metal–hydrogen bonds (~60 kcal mol<sup>-1</sup>).

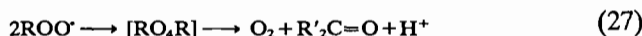
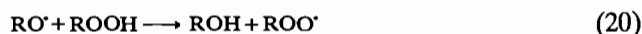
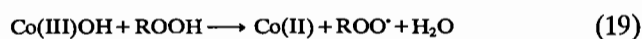
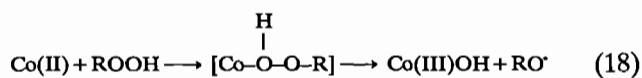


The alkyl hydroperoxide, metal alkylhydroperoxy complex or metal peroxy complex can undergo three principal reactions that form subdivisions of this class:

- (A) metal catalyzed peroxide decomposition (Haber–Weiss or Fenton chemistry),
- (B) nucleophilic attack on metal peroxy or alkylperoxy complexes,
- (C) other reactions of metal peroxy intermediates.

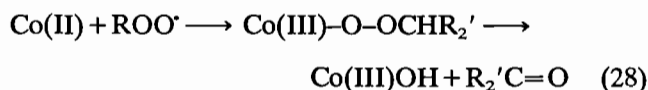
##### (A) Metal catalyzed peroxide decomposition

Alkylperoxides are decomposed by transition metal ions by the Haber–Weiss mechanism [33] shown for cobalt in Scheme 1.



Scheme 1. The ligands on cobalt are not shown; R is a primary or secondary alkyl.

Equation (28) is proposed here as an alternative to eqn. (27).



The decomposition of a cobalt(III) *t*-butylperoxy complex was studied in both inert and reactive hydrocarbon solvents [33b]. In benzene, an inert solvent, thermal decomposition of the metal alkylperoxy complex results in a 1.8:1 alcohol:ketone product ratio. Small amounts of the dialkylperoxide are also observed. The dialkylperoxide is one of the several minor products observed in metal catalyzed peroxide decomposition not accounted for by the Haber–Weiss mechanism given in Scheme 1.

When the decomposition of Co–OOR is studied in a reactive solvent, oxidation of the hydrocarbon does not occur at an appreciable rate until 60 °C, the temperature at which the cobalt alkylhydroperoxy complex decomposes. The main products of the decomposition of the *t*-butylperoxy Co(III) complex in cyclohexane are cyclohexanone, cyclohexanol (~2:1 ratio) and substantial amounts of the dialkylperoxide C<sub>6</sub>H<sub>11</sub>O–OC(CH<sub>3</sub>)<sub>3</sub>.

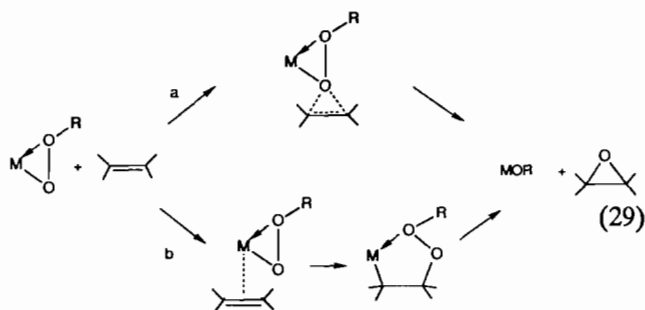
Relative rates of substrate oxidation for this reaction type are generally proportional to C–H bond strengths in order of decreasing bond strength: tertiary > secondary > primary. Alkenes with allylic hydrogens are readily oxidized by this mechanism since the stability of the allyl radical facilitates hydrogen atom

abstraction. For alkenes, the reaction proceeds as shown in Scheme 1 with the allylic ketone and alcohol being the major oxygenated products.

Many examples of Class IVA reactions are known. The oxidation of cyclohexane [33, 34] to adipic acid (a nylon intermediate) and the Mid-Century/Amoco process [34] for producing terephthalic acid from *p*-xylene are important commercial reactions from this class. Recently [33c, e] cobalt(III) complexes, acting as strong oxidants, have been proposed to initiate similar C–H bond activation reactions under mild conditions. Shukla and Taqui Kahn [33d] have reported the selective oxidation of cyclohexane to cyclohexanol with  $[\text{Ru(IV)(L)}_2(\text{O}_2)]$  (where L is an aminopolycarboxylate ligand), which initiates the reaction by abstracting a hydrogen atom from cyclohexane. The intermediate,  $[\text{Ru(IV)(O)(L)}] \cdot \text{C}_6\text{H}_{11}^+$ , transfers a hydroxyl radical to the cyclohexyl radical cation to form cyclohexanol. The Fenton reaction [27] which generates hydroxyl radicals that react unselectively with organic substrates also belongs to this class. Yields based on  $\text{H}_2\text{O}_2$  are relatively low because of the competing metal catalyzed decomposition of  $\text{H}_2\text{O}_2$ .

(B) *Nucleophilic attack on peroxy and alkylperoxy complexes*

Reactions in this class involve attack on a coordinated peroxy or alkyl peroxy ligand by the substrate and occur with high selectivity. The use of high oxidation state, early transition metal catalysts such as Mo(VI) lead to epoxides. Both homogeneous [23a] and heterogeneous [23b] molybdenum catalysts are the basis for the commercial production of propylene oxide from propylene and alkyl hydroperoxide. Two alternative mechanisms have been proposed [35, 36]. One mechanism [35] involves nucleophilic attack of the alkene on the coordinated peroxy oxygen (eqn. (29a)). An epoxide and a metal alkoxide result with no change in the metal oxidation state. The other mechanism [36] involves the dipolar addition of the alkene to form a peroxometalocycle which eliminates the epoxide (eqn. (29b)).



The metal peroxy species is regenerated via eqn. (30).



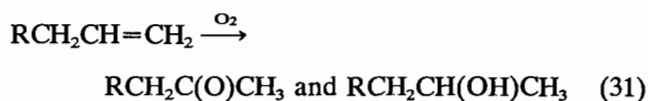
This reaction is remarkably stereoselective for *cis* and *trans* epoxides from their alkene precursors. Optically active titanium diethyltartrate catalysts and *t*-butylhydroperoxide effect the asymmetric epoxidation of prochiral allylic alcohols in 70–87% yield with 90% or more enantiomeric excess [37]. Alkyl and aryl substituted alkenes do not react. Alkyl hydroperoxides in combination with  $d^0$  transition metal catalysts like Ti(IV) can oxidize sulfides to sulfoxides or sulfones [38], tertiary amines to *N*-oxides [39] and primary amines to oximes [40].

In contrast to high oxidation state, early transition metals, late transition metals catalysts, e.g. Rh(III), lead to aldehyde or ketone products. Selective oxidation of alkenes to ketones by  $\text{O}_2$  can be accomplished with a Rh–OOH intermediate, but sacrificial reducing agents [41a, 42], indicative of monooxygenate activity, are required. Mimoun *et al.* [41b] discovered that by the addition of a copper(II) co-catalyst, both oxygen atoms of  $\text{O}_2$  are used to form products. This is an example of catalyst modification that converts a monooxygenate system to dioxygenate activity. Mechanistic investigations [42] are consistent with this class.

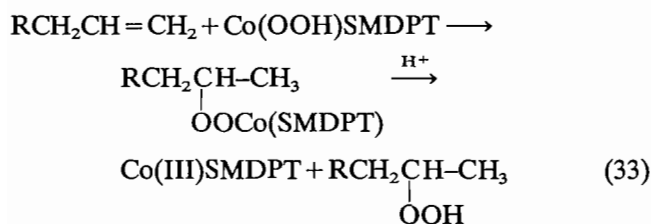
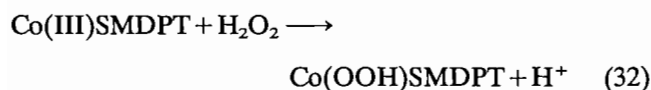
Theoretical investigations attempt to explain why  $d^0$  metal catalysts lead to epoxides and late metal  $d^n$  catalysts lead to aldehydes or ketones [43]. The problem was approached by considering the same peroxometalocycle intermediate for both reactions. As the peroxometalocycle forms the epoxide, an interaction between the oxygen atom and vacant  $t_{2g}$  orbitals of the  $d^0$  metal provides a low energy pathway for forming the carbon–oxygen bond. This stabilization does not occur when the  $t_{2g}$  orbitals are filled, as in late transition metals, so the ketone product is more favored.

(C) *Other reactions of metal peroxy intermediates*

In the Co(SMDPT) catalyzed reactions [44] of alkenes by  $\text{O}_2$ , the oxidation of the internal carbon of the double bond forms the alcohol and ketone products shown in eqn. (31).



Surprisingly, no allylic oxidation products are observed. One mole of solvent is oxidized per mole of product formed. In *t*-butanol, an inert solvent, substitution of  $\text{H}_2\text{O}_2$  for  $\text{O}_2$  in this reaction is necessary to obtain the alcohol and ketone products. This reaction is consistent with the formation of  $\text{Co(III)(OOH)SMDPT}$ . The alkene undergoes Markonikov addition of the hydroperoxide complex to form  $\text{RCH}_2\text{—CH}(\text{CH}_3)\text{OOCo}$  (eqns. (32) and (33)).



Haber–Weiss decomposition of the metal alkyl hydroperoxo complex leads to the observed products.

Metal alkyl peroxy species are likely intermediates in the oxidation of catechol to muconic acid by catechol dioxygenase, an Fe(III) enzyme. Studies of model compounds [45] indicate a mechanism that involves the attack of  $\text{O}_2$  on a monodentate catechol bound to Fe(III). The two electron oxidation of the catechol leads to a ‘peroxy-quinone’ complex which then forms muconic anhydride. The reaction is similar to the Baeyer–Villiger lactonization of cyclic ketones by peroxy complexes of molybdenum [46]. The crystal structure of an iridium complex related to the peroxy intermediate and proposed for catechol dioxygenase has been reported [47]. Catechol dioxygenase and its model complexes obtain dioxygenase activity from peroxy intermediates. This is possible because the substrate furnishes the two electrons to  $\text{O}_2$ , forming a peroxide which can undergo further oxidation reactions.

#### V. Metal centered oxidizing agents

Reactions in which the metal complex is the sole oxidant are assigned to Class V. The sole function of  $\text{O}_2$  is to regenerate the high oxidation state of the metal. An example from this category is the Wacker reaction, an important industrial process for the Pd(II) catalyzed oxidation of ethylene to acetaldehyde [48]. In this reaction, nucleophilic attack of water on a Pd(II) ethylene  $\pi$  complex forms ethanol which remains coordinated by a Pd–C  $\sigma$  bond (Fig. 3). Upon the dissociation of a chloride ligand from the Pd(II) complex, hydride elimination from the ethanol forms a vinyl alcohol  $\pi$  complex. Vinyl alcohol, a tautomer of

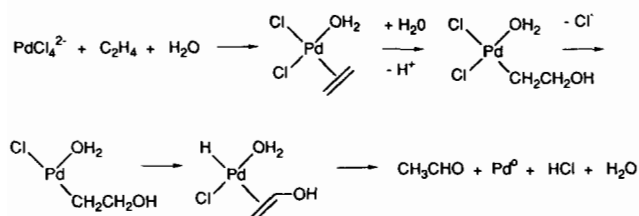


Fig. 3. The oxidation of ethylene to acetaldehyde by Pd(II) in the Wacker process.

acetaldehyde, dissociates from the complex with the concomitant reduction of Pd(II) to Pd(O). Pd(O) is reoxidized to Pd(II) by a Cu(II) co-catalyst and the resulting Cu(I) species reacts rapidly with  $\text{O}_2$  to reform Cu(II). Nucleophiles other than  $\text{H}_2\text{O}$  or  $\text{OH}^-$  can attack the coordinated alkene, making this a diverse reaction type. The stereochemistry of the nucleophilic addition has been studied in detail [48b, 49].

Palladium catalysts have also been used successfully for the activation of C–H bonds in alkanes [30c]. Methane has been oxidized [50] with  $\text{H}_2\text{O}_2$  in a palladium catalyzed reaction in trifluoroacetic acid.  $\text{H}_2\text{O}_2$  regenerates the Pd(II) subsequent to the reduction of Pd(II) to Pd(O) by methane. In related work, ethanol can be oxidized to ethylene glycol in water [51]. This system displays interesting selectivity since a primary C–H bond is usually more difficult to oxidize than a C–OH bond.

Unusual selectivity is also observed in the  $[\text{Ru}_3\text{O}(\text{CH}_3\text{CH}_2\text{CO}_2)_6(\text{H}_2\text{O})_3]$  catalyzed oxidation of alcohols to aldehydes with  $\text{O}_2$  [52]. Oxidation occurs only when the substrate can coordinate to the metal complex, displacing the axial water ligand. Since an alcohol is a better ligand than its corresponding aldehyde, selective oxidation to the aldehyde is attained. The half reaction for the oxidation of alcohol to aldehyde is a two electron oxidation accompanied by the loss of two protons. In the first cycle of the catalytic oxidation of alcohol by  $[\text{Ru}_3\text{O}(\text{CH}_3\text{CH}_2\text{CO}_2)_6(\text{H}_2\text{O})_3]$ ,  $\text{O}_2$  is reduced to  $\text{H}_2\text{O}_2$ .  $\text{H}_2\text{O}_2$  provides two additional oxidizing equivalents to the catalyst to convert another mole of alcohol to ketone. The two cycles enable the system to function as a dioxygenase.

#### Conclusions

The scope and complexity of metal catalyzed oxidation chemistry is tremendous. The mechanisms of these reactions are frequently unknown or controversial. In those cases where kinetic studies have been carried out, elaborate reaction mechanisms are often needed to account for the reactivity of the catalyst. The intention of this article is not to oversimplify this prolific area of research, but to enable the reader to appreciate oxidation chemistry in the context of the role of the metal catalyst [53].

Several examples of oxidation reactions with  $\text{O}_2$  have been discussed to familiarize the reader with each classification which is summarized below. This classification scheme can be used to assign mechanisms of newly discovered reactions and to help choose metal catalysts for selective oxidations. It is hoped that this classification will stimulate efforts to find new classes of reactions [54].

### Classification of metal catalyzed oxidations by O<sub>2</sub>

**Class I. Metal bound O<sub>2</sub>.** The metal coordinates O<sub>2</sub> enhancing its basicity and radical reactivity. The substrate reacts with the coordinated O<sub>2</sub> molecule.

**Class II. Metal oxo via dioxygen.** High valent metal oxo oxidants are formed by O<sub>2</sub> and a low oxidation state metal complex. Both oxygens of O<sub>2</sub> are used to oxidize the substrate with the metal oxo species.

**Class III. Metal oxo via peroxides.** Metal oxo species are generated by reducing O<sub>2</sub> to peroxo complexes, alkylperoxo complexes, H<sub>2</sub>O<sub>2</sub> or RO<sub>2</sub>H. As in Class II, a high valent metal oxo complex oxidizes the substrate. These systems are often monooxygenates but dioxygenate activity can occur.

**Class IV. Metal peroxo systems.** Metals and peroxides form reactive intermediates. They undergo three principal reactions with substrates.

A. Radical species are formed from peroxide decomposition. Haber–Weiss and Fenton chemistry is included.

B. Substrate attacks a bound metal peroxo or alkylperoxo complex.

C. Other reactions of metal bound peroxo complexes.

**Class V. Metal centered oxidizing agents.** The metal complex in a high oxidation state oxidizes the substrate. The reduced complex is reoxidized by O<sub>2</sub> or peroxide.

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